



24 Hour Service, 7 days / week
Phone: 1-877-EDWARDS

ASME Code and Non Code Fabrication Stamps



Alloy, Stainless and Carbon Steel Fabrication
Over 100,000 sq. ft. Fabrication Facility.

SHEARS

3/4" thick x 14'-0" wide

PRESS BRAKES

1,750 ton PULMAX to 2" thick x 20'-0" wide
350 ton Cincinnati to 1/2" thick x 14'-0" wide

AWS & ASME CERTIFIED WELDING

Orbital welding

GMAW

GTAW

SAW

SMAW

PUNCH PLASMA

WHITNEY ATC 3700

40 ton punching capacity.

5' x 10' x 3/4" plate capacity.

1100 # weight capacity.

BURNING

CNC Plasma to 2" thick

Flame cutting to 4-1/2"

Table size = 13'-0" x 30'-0"

MILLING

CNC milling

MILLTRONICS MB20

37" x 20" XY by 21" Z

SAWS

Maximum 18" wide x 15" high

IRON WORKER

1-3/4" hole thru 1" thick plate

1-3/8" hole thru 1-1/4" thick plate

1" x 14" Flat Bar

6" x 6" x 5/8" angle

2" Round Bar

ROLLING

To 1" thick x 10'-0" wide.

LATHES

To 40" diameter x 30'-0" long

DRILLING

48" radial arm

60" radial arm

TUBE / PIPE POLISHING

Up to 6" diameter pipe

BLANCHARD GRINDING

Grinding to 42" diameter x 11" high

KEY SETTER

1-1/2" x 9" high

LASER CUTTING

Mitsubishi LXP 2512 2000 watt

Cuts 4' x 8' x 3/8" Carbon steel

Cuts 4' x 8' x 1/4" Stainless steel oxygen cut

4' x 8' x 3/16" liquid nitrogen clean cut

4 x 8 x 3/16 aluminum

PAINTING

28,000 sq. ft. finishing facility

20' x 40' dust free booth

Surface preparation SSPC-SP-1 thru SSPC-SP-10

CNC Angle Processing

Ocean Angle Clipper (Capacity up to 6" X 6 X 5/8")

FACILITIES

Over 100,000 sq ft.

Ceiling Heights up to 32'

BEAM PROCESSING CENTER

Voortman V630 (Capacity up to 40" I-beams)

With our fleet of approximately 90 cranes and a 400 ton gantry system our shop lifting capabilities are up to 600 tons.