

Edwards, Inc. fabrication team is committed to providing high-quality fabrication and meeting fast-track schedules at the best value, while remaining committed to new technology and development of shop equipment in the fabrication industry.

FACILITIES

Fabrication performed in our 135,000+ square-foot fabrication and climate controlled finishing facility with ceiling heights up to 32 feet.

FINISHING

28,000-square-foot finishing facility / booth surface preparation SSPC-SP-1 through SSPC-SP-10

QUALITY

In accordance with AWS Codes, ASME B and PV Codes, and API Codes.

AWS AND ASME CERTIFIED WELDING

Orbital welding / GMAW / GTAW / SAW / SMAW / FCAW

PLASMA CUTTING

ALLtra PG30-10S-DTR / table size = 14'-0" x 40'-0"
Plasma cutting to 3" thick / Oxy-fuel cutting to 8" thick / Pierce to 2" thick

LASER CUTTING

Mitsubishi LXP 2512-2000 watt / table size = 4'-0" x 8'-0"
Cuts carbon steel to 3/8" / stainless steel to 1/4" thick / aluminum to 3/16" thick

PUNCH PLASMA

Whitney ATC 3700 / 40 ton punching capacity / 5' x 10' x 3/4" plate capacity / 1100 lb. weight capacity

CRANES

Overhead cranes up to 10 tons
Mobile cranes up to 600 tons

SHEARS

3/4" thick x 14'-0" wide

PRESS BRAKES

1,750 ton PULMAX to 2" thick x 20'-0" wide
350 ton Cincinnati to 1/2" thick x 14'-0" wide

ROLLING

1" thick x 10'-0" wide

SAWS

Maximum 18" wide x 15" high

IRON WORKER

1 3/4" hole through 1" thick plate
1 3/8" hole through 1 1/4" thick plate
1" x 14" flat bar
6" x 6" x 5/8" angle
2" round bar

CNC ANGLE PROCESSING

Ocean Angle Clipper (Capacity up to 6" x 6" x 5/8")

BEAM PROCESSING CENTER

Voortman V630 (Capacity up to 40" I-beams)

TUBE / PIPE POLISHING

up to 6" diameter pipe

PLATE AND CUSTOM PART POLISHING

automatic and manual

DRILLING

48" radial arm / 60" radial arm

BLANCHARD GRINDING

Grinding to 42" diameter x 11" high

LATHES

to 40" diameter x 30'-0" long

MILLING

CNC milling
Milltronics MB20 37" x 20" XY by 21" Z

KEY SETTER

1 1/2" x 9" high

ASME AND NATIONAL BOARD STAMPS



SAFETY IS OUR FIRST CONCERN

You are welcome to review our safety program and to experience the safe atmosphere for yourself. Please do not hesitate to contact the Safety Department if you have any questions or concerns.

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visit us on the web

www.edwardsinc.com